

Work Order ID 71833

Wednesday, July 13, 2011 9:24:52 AM



Page 1

Item ID: D2652

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 7/13/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 7/27/2011 Req'd Qty: 200.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2652

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA252 & DWG D2652 FOLIO
REV: A DWG REV: A 2-DEBURR AS REQUIRED

SL 11/7/13

200

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SL 11/7/13

200

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

2R 11-2-14

200

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Page 2

Item ID: D2652

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 7/13/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 7/27/2011 Req'd Qty: 200.00



Customer:

Reference:

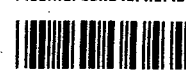
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 19

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/15

MF
11-07-15

Picklist Print

Wednesday, July 13, 2011 9:24:48 AM

Page 1

Work Order ID: 71833



Parent Item: D2652



Parent Item Name: Bushing

Start Date: 7/13/2011

Required Date: 7/27/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:B 02.06.13 Now machined in house. NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R0.500

Purchased

No

100

f

38.7400

0.055

11.57895



303 Round Bar 0.500"

11/7/13
3.4 RT
8.6 RT 7/12 RT

Location

Loc Qty

Loc Code

MAT028

38.74

117143

14.74

118271



24

41 inches

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

[illegible]

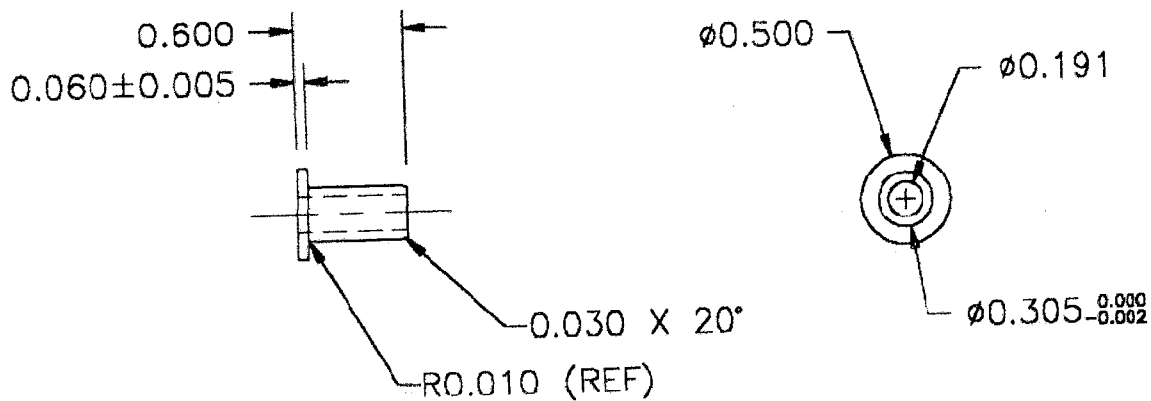
Measured by:		Audited by:		Prototype Approval:	N/A
Date:	11/7/13	Date:	11-7-14	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED